

PRIVATE LABEL MANUFACTURING

Men's Underwear

Trunks, boxer briefs, loose boxers and multipack programmes.
Developed and produced in Istanbul for brands and retailers.

One partner from tech pack to carton.

Küçükaslan Tekstil is a family-owned underwear manufacturer based in Kağıthane, Istanbul, producing since 1924. We develop and manufacture men's underwear for private-label brands, retailers and D2C labels across Europe and North America.

Everything in this catalogue is a production-ready block. Pick a silhouette, choose a fabric, add your waistband and packaging, and we take it from sample to shipped cartons under one roof, with our own quality control at every stage.

1,000 pcs

minimum per colour, per style

45–60 days

production after sample approval

XS – 4XL

full size range, graded to your spec

3–4 stage QC

fabric, in-line, final and packing inspection

OEKO-TEX®

GOTS on request · SEDEX / BSCI social compliance

FOB Istanbul

DDP to EU and UK available on request



Four blocks. Every fabric. Your brand.

All silhouettes are available in every fabric on page 10 and in any colour to Pantone reference. Legs, rise and pouch construction are adjusted to your fit specification.



Trunk

Short leg, low to mid rise. Contour pouch, covered elastic waistband. The core block for fashion colours, prints and multipacks.

KT-TR · KT-TP



Boxer Brief

Mid-length leg with flat seams and a supportive pouch. Available as a longer 6-inch leg for performance and essentials programmes.

KT-BB



Loose Boxer

Relaxed knit boxer short with button fly or plain front, soft exposed or enclosed waistband. Ideal for 100% cotton and GOTS programmes.

KT-LB



Multipack

2-, 3- and 5-pack assortments of any silhouette, mixing solids and prints. Delivered in your printed box, sleeve or polybag, ready for shelf.

KT-MP

Solid colours

Shown in cotton/elastane jersey. Colours are indicative; production is matched to your Pantone or lab dip. Contrast or tonal waistband on every style.



KT-TR-01
Charcoal



KT-TR-02
Sage



KT-TR-03
Dark Olive



KT-TR-04
Aubergine



KT-TR-05
Khaki



KT-TR-06
Emerald



KT-TR-07
Pistachio, contrast waistband

Prints & patterns

All-over rotary, digital or sublimation prints on trunk and boxer-brief blocks. Bring your artwork or select from our seasonal print library.



Print programme

Solids and prints combined into coordinated capsules and gift packs



KT-TP-01

Forest, seasonal novelty print



KT-TP-02

Burgundy, tonal geometric



KT-TP-03

Navy, diamond print



KT-TP-04

Teal, micro print



KT-TP-05

Petrol, geometric print

Assortments, packed for shelf

Multipacks are built from any block in this catalogue. We fold, band, box and barcode to your retail specification.



KT-MP-01
3-pack: navy, blue, navy micro-dot



KT-MP-02
2-pack: chocolate, rust



KT-MP-03
2-pack: plum print, black



KT-MP-04
2-pack: sky, cobalt



KT-MP-05
3-pack: burgundy, black, print

Pack configurations

2-, 3- and 5-packs from any block. Mix solids and prints, or run tonal families. Component colours count towards the 1,000-piece minimum.

Packaging options: printed folding box · card sleeve · header-card polybag · recycled or FSC® board · barcode and size stickers · retail-ready cartons

Essentials

The everyday programme: black, navy, white and grey in cotton/elastane or modal, with flat seams and a contoured pouch.



KT-BB-01
Black



KT-BB-02
Navy



KT-BB-03
White



KT-BB-04
White, 2-pack



On body
Black boxer brief, side



On body
Grey boxer brief, back



On body
Black boxer brief, front

Leg lengths

Standard mid leg and longer 6-inch leg. Rise, leg opening and pouch depth graded to your fit block.

Sizes

XS to 4XL. Size labels printed inside or woven, to your artwork.

Modal programme

Our own house-brand development in modal/elastane jersey, photographed in our Istanbul studio. Shown with house waistband; produced with yours.



KT-BB-05
Forest Green



KT-BB-06
Grey Melange



KT-BB-07
Black



KT-BB-08
White



KT-MP-06
3-pack boxer brief, grey melange



KT-MP-07
3-pack boxer brief, burgundy

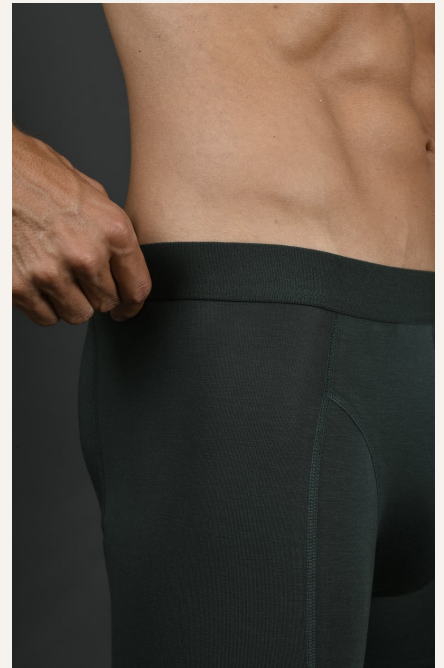


KT-MP-08
3-pack boxer brief, forest green

Why modal

Soft hand, high colour depth, low pilling and excellent shape recovery. Available as standard modal, MicroModal® and TENCEL™ Modal from Lenzing with fibre certification on request.

Built to be worn daily and washed weekly.



Flat seams

Flatlock and coverstitch construction on leg and pouch seams. No ridges against the skin.

Contour pouch

Shaped front panel with clean centre seam or seam-free pouch, to your block.

Soft-touch waistband

Brushed-back jacquard elastic, 30 to 40 mm, with your logo woven in. Stays flat after washing.

Controlled production

Fabric inspection on arrival, in-line checks at each sewing station, 100% final inspection, then packing audit before cartons close.

Loose boxers

Knit boxer shorts with button fly, French seams available. Shown: KT-LB-01 in black.



Choose the fabric. We source, test and knit to spec.

Every silhouette can be produced in any fabric below. Weights are set per programme; typical range 160 to 220 gsm. Fabric swatch cards are sent with the first sample.

FABRIC	COMPOSITION	CONSTRUCTION	NOTES
Cotton / Elastane	95% combed cotton · 5% elastane	Single jersey	The everyday standard. Soft, breathable, holds colour and shape. Best value for multipacks and essentials.
Organic Cotton / Elastane	95% GOTS organic cotton · 5% elastane	Single jersey	Certified organic programme with GOTS transaction certificate available for the full chain.
100% Cotton	100% combed cotton, GOTS optional	Jersey or interlock	For loose boxers and classic knit boxers. Also available as woven poplin.
Modal / Elastane	92–95% modal · 5–8% elastane	Single jersey	Silky hand, deep colours, low pilling. Our house-brand fabric.
MicroModal® / Elastane	92% Lenzing MicroModal · 8% elastane	Fine-gauge jersey	Finer fibre for a lighter, cooler feel and premium drape. Lenzing certification on request.
TENCEL™ Modal / Elastane	92–95% Lenzing TENCEL Modal · elastane	Single jersey	Branded Lenzing fibre with sustainability story and licensing support.
Bamboo Viscose / Elastane	95% bamboo viscose · 5% elastane	Single jersey	Cool, soft and naturally smooth. Popular for D2C comfort positioning.
Modal Performance Blend	MicroModal · polyamide · elastane, approx. 200 gsm	Dense jersey	Higher durability and recovery for premium and athletic-leaning ranges.
Polyester / Elastane	88–92% recycled or virgin polyester · elastane	Warp knit or jersey	Athletic programmes and full sublimation prints. Quick-dry.
Seamless	Nylon or polyester with elastane	Circular knit, seamless	Body-mapped seamless trunks and briefs through our seamless division.

OEKO-TEX® Standard 100

on all standard fabrics and trims

GOTS

organic cotton programmes, on request

SEDEX / BSCI

social compliance audit available

Lenzing

fibre certificates for Modal, MicroModal, TENCEL

Your name, woven in.

Waistbands are developed in-house with our elastic partners: jacquard-woven, printed or plain. Below, a selection of client developments and our plain covered band.



Waistband

Jacquard logo elastic · printed elastic · plain covered band · 25 to 40 mm · brushed back · exposed or enclosed

Packaging

Printed folding box · card sleeve · polybag with header · tissue and sticker · retail-ready cartons with barcode

Labels

Woven or printed inside labels · heat-transfer size and care prints · hangtags and swing tickets to your artwork

Development

Waistband artwork to strike-off in 7 to 10 days · label and packaging proofs supplied before bulk

From enquiry to delivery

01	02	03	04	05
Brief Send your tech pack or reference sample. No tech pack yet? Pick a block from this catalogue and we build the spec with you.	Quotation FOB Istanbul price per style, colour and quantity tier within 2 working days. DDP on request.	Sampling Development sample in 2 to 3 weeks with fabric swatches and waistband strike-off. Sample fee per style, charged separately.	Production 45 to 60 days after sample and lab-dip approval. In-line and final inspection reports on request.	Delivery Retail-ready cartons, packing list and A.TR / EUR.1 documents for EU and UK customers.

For a quotation, send us

Silhouette or KT code · fabric choice · quantity per colour and size ratio · waistband and packaging wishes · destination country and Incoterm.

For sampling, send us

Tech pack or reference garment · waistband and label artwork (vector) · Pantone or lab-dip references · any fit comments on the block.

Typical timeline

Week 1 quotation · Weeks 2 to 4 development sample and strike-offs · Week 5 approval and deposit · Weeks 11 to 13 production complete and shipped.

Minimum order

1,000 pcs per colour, per style. Multipacks count per component colour.

Sizes

XS to 4XL. Size ratio to your order; standard EU and US grading available.

Payment

50% deposit with order, 50% before shipment. Letter of credit for larger programmes.

Shipping

FOB Istanbul. Road to EU and UK, sea and air worldwide. DDP quoted on request.

Capacity

Dedicated underwear lines with seasonal capacity reserved for programme customers.

Compliance

OEKO-TEX® fabrics and trims, GOTS on request, SEDEX / BSCI social audit, A.TR for Turkish origin.

KÜÇÜKASLAN
TEKSTİL

Let's build your programme.

Send a tech pack, a reference or just a colour, and we come back with a quotation within two working days.

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